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STANDARD SPECIFICATIONS

CONSTRUCTION

The stair is spiral with tapered box-section treads which are made from 2 mm and 1.6 mm mild steel. Column is 4.9 mm thick by 101.2 mm diameter mild steel. The handrail is tubular 19 mm OD by 1.6 mm mild steel and balusters are 16 mm OD by 1.6 mm steel. The stair structure is mechanically jointed on site, requiring no site welding or finishing. The maximum length of any component is slightly more than one metre, and weight is less than 15 kg. The stair can be assembled in a clockwise or an anticlockwise direction. The stair base-plate fits on top of the floor surface before or after floor coverings. The pre-finished stair, when erected, is complete; no further finishing is required by others; no unsightly welds, nuts or bolts are showing.

SURFACE TREATMENT

Internal stairs are supplied pre-finished in a high quality baked polyester powder coating. A range of 21 decorator colours is offered for customer selection. The handrail, in addition to finishes above, is available in stainless steel. External stairs are supplied galvanized and primed with zinc rich epoxy before being finished in baked polyester powder-coating.

INSTALLATION

Mechanical jointing and factory pre-finishing of the stair allows installation after all other trades, including floor coverings, have been completed in the stairwell and adjoining area. Installation can be carried out by a local contractor or handyman to installation instructions supplied with stair kit. The stair kit includes all nuts, bolts, installation accessories and an installation instructional DVD.

SAFETY

The synthetic rubber anti-skid pad, applied to the top of stair treads ensures safe access. Handrail balusters on the staircase are spaced as standard at a maximum of 125 mm, and on the balcony balustrade are spaced at a maximum of 125 mm. Optional extra gate can be supplied for the top or the bottom of the staircase.

DETAILS OF enzie 1300 mm DIAMETER SPIRAL STAIR

GEOMETRY OF STAIRS

Stair is made with risers between 208 and 220 mm 12 steps to circle at 30 degrees. The going measured at 7/10ths. of the clear width is 219 mm and slope relationship is 639 to 659.

TREADS AND RISES

Treads are uniform shape and size. Risers are of uniform height between 208 mm and 220 mm as required by client's application. Anti-skid pad for each tread is supplied. This pad is replaceable if wear should occur.

HEAD ROOM

Using standard 60 degree landing 120 mm thick with 210 mm riser clear headroom is 2030 mm. Every 1 mm added to riser adds 12 mm to headroom.

HANDRAIL

Continuous and uninterrupted handrail is provided on one side and is at a vertical height of 866 mm above the nosing of the tread. Balcony railing is 1000 mm above floor.

WIDTH

The width of stair free of obstruction is 521 mm.

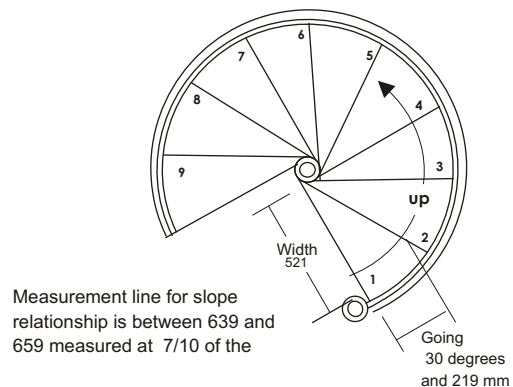
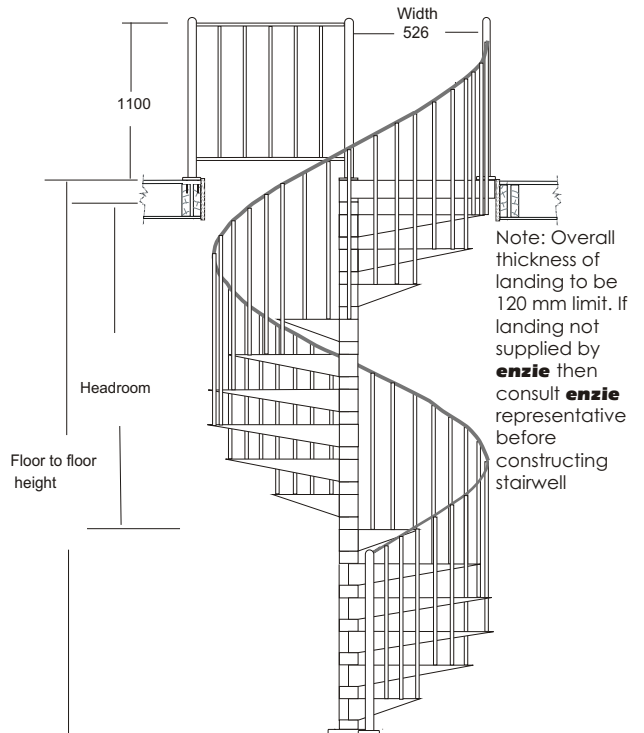
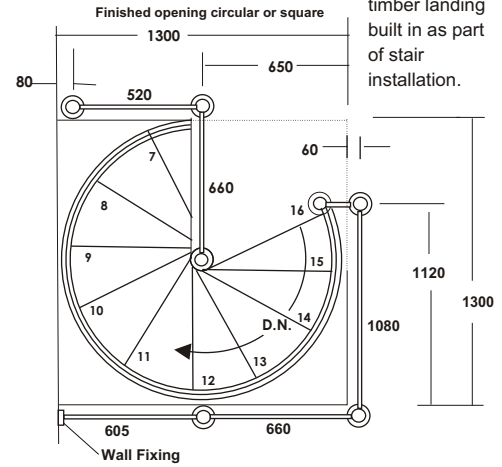
BUILDING APPROVALS

Procedure for building approval is to include a copy of this Data Sheet and Accreditation Certificate for the system with drawings showing location of proposed installation (with your required documentation) to the local building authority for their approval. Computations available on request for submission to building Authority.

PACKED WEIGHT

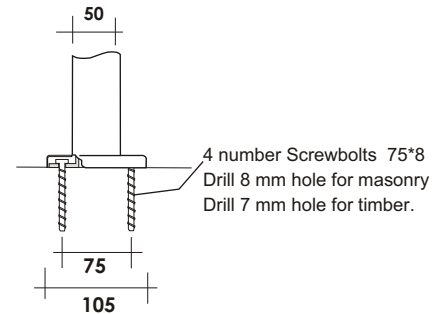
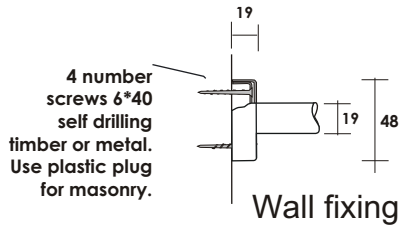
Approximately 15 kg per riser.

Steel landing supplied by enzie or timber landing built in as part of stair installation.

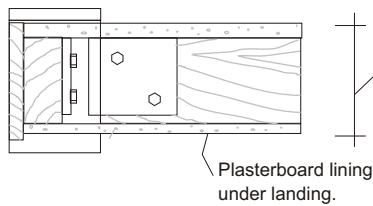




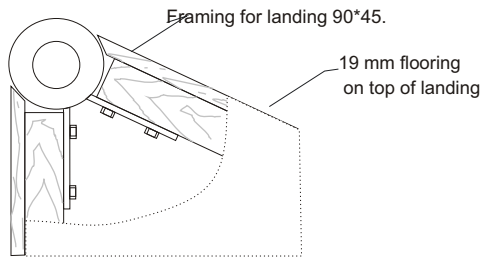
Fixing Detail



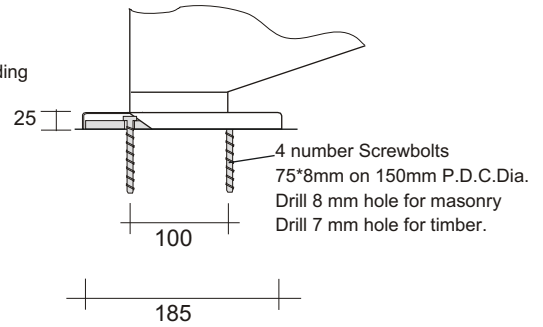
Top fixing TFN 90 type standard.



120 mm overall landing thickness.
 If riser height is less than 180 then this dimension has to be reduced accordingly to maintain headroom 2030 mm. Example with 178 mm. riser it is necessary to reduce landing thickness to maximum of 100 mm.
 In these cases we recommend the use of an enzie pre-fab landing



Handrail post base



Base Plate

Setting out examples

1300 Diameter 208 mm to 220 mm Riser 12 Treads to circle at 30 Degrees

| Floor to Floor Height | 2640 | 2860 | 3080 | 3300 | 3520 | 3740 | 3960 | 4180 | 4400 | 4620 | 4840 |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| Number of risers | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| Number of treads | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 |
| Going | 330 | 360 | 390 | 420 | 450 | 480 | 510 | 540 | 570 | 600 | 630 |
| 12 Steps to circle at 30 Degrees | | | | | | | | | | | |

Some typical top landing examples

